



MATERIAL SAFETY DATA SHEET

Product Name: CFI® Wall Panel

Tech-Crete Processors Ltd.
Issue Date: 02/Feb/2012

The CFI® wall panel is a composite of STYROFOAM™ brand extruded polystyrene thermal insulation with an attached facing of latex modified concrete. This MSDS will be treated as a two part document covering each component separately: (A) STYROFOAM™ brand extruded polystyrene thermal insulation, and (B) the latex modified concrete facing.

(A) STYROFOAM™ brand Extruded Polystyrene Thermal Insulation

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name:

STYROFOAM™ Tech-Crete Blanks

Company Identification:

Dow Chemical Canada ULC
A Subsidiary of The Dow Chemical Company
Suite 2100
450 -1st Street S.W
Calgary, AB T2P 5H1
Canada

Customer Information Number: 800-258-2436

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: (989) 636-4400
Local Emergency Contact: 989-636-4400

2. HAZARDS IDENTIFICATION

Emergency Overview Color: Blue

Physical State: Board

Odor: Odorless

Hazards of product: Toxic fumes may be released in fire situations.

Potential Health Effects

Eye Contact: Solid or dust may cause irritation due to mechanical action. Fumes/vapor released during thermal operations such as hot-wire cutting may cause eye irritation.

Skin Contact: Essentially nonirritating to skin. Mechanical injury only.

Skin Absorption: Skin absorption is unlikely due to physical properties.

Inhalation: Dust may cause irritation to upper respiratory tract (nose and throat). Fumes/vapors released during thermal operations such as hot wire cutting may cause respiratory irritation.

Concentrations of the blowing agents anticipated incidental to proper handling are expected to be well below those which cause acute inhalation effects and below exposure guidelines.



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Ingestion: Swallowing is unlikely because of the physical state. Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts. May cause choking or blockage of the digestive tract if swallowed.

Aspiration hazard: Based on available information, aspiration hazard could not be determined.

Birth Defects / Developmental Effects: Contains component(s) which did not cause birth defects in animals; other fetal effects occurred only at doses toxic to the mother. The component(s) is/are: 1,1,1,2-Tetrafluoroethane. Testing has indicated that normal handling and cutting are unlikely to result in exposure levels sufficient to cause the listed effects.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS #	Amount W/W
2-Propenenitrile, polymer with ethenylbenzene	9003-54-7	> 60.0 -< 100.0 %
Styrene, polymers	9003-53-6	>= 0.0 -<= 10.0 %
1,1,1,2-Tetrafluoroethane	811-97-2	>= 5.0 -<= 10.0 %

Amounts are presented as percentages by weight.

Extruded styrenic polymer foam containing a halogenated flame retardant system.

4. FIRST-AID MEASURES

Description of first aid measures

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Skin Contact: Wash skin with plenty of water.

Eye Contact: May cause injury due to mechanical action. If irritation occurs, Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: If swallowed, seek medical attention. May cause gastrointestinal blockage. Do not give laxatives. Do not induce vomiting unless directed to do so by medical personnel.

Most important symptoms and effects, both acute and delayed

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), no additional symptoms and effects are anticipated.

Indication of immediate medical attention and special treatment needed

No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIRE FIGHTING MEASURES

Suitable extinguishing media

Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam.

Special hazards arising from the substance or mixture

Hazardous Combustion Products: During a fire, smoke may contain the original material in



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addition to combustion products of varying composition which may be toxic and/or irritating. In smoldering or flaming conditions, carbon monoxide, carbon dioxide and carbon are generated. Combustion products may include and are not limited to: Hydrogen halides. Based on combustion toxicity testing, the effects of combustion from this foam are not more acutely toxic than the effects of combustion from common building materials such as wood.

Unusual Fire and Explosion Hazards: Mechanical cutting, grinding or sawing can cause formation of dusts. To reduce the potential for dust explosion, do not permit dust to accumulate. This product contains a flame retardant to inhibit accidental ignition from small fire sources. This plastic foam product is combustible and should be protected from flames and other high heat sources. For more information, contact Dow. Dense smoke is produced when product burns.

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Soak thoroughly with water to cool and prevent re-ignition. If material is molten, do not apply direct water stream. Use fine water spray or foam. Cool surroundings with water to localize fire zone. **Special Protective Equipment for Firefighters:** Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

See Section 9 for related Physical Properties

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information

7. HANDLING AND STORAGE

Handling

General Handling: Fabrication methods which involve cutting into this product may release the blowing agent(s) remaining in the cells. Use ventilation adequate to keep exposures below recommended exposure limits. See the safety datasheet. Do not enter confined spaces unless adequately ventilated. Mechanical cutting, grinding or sawing can cause formation of dusts. To reduce the potential for dust explosion, do not permit dust to accumulate. This product is combustible and may constitute a fire hazard if improperly used or installed. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.



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Storage

When large quantities of this product are stored or fabricated, blowing agents may be released. Released blowing agents may thermally decompose to form gases which may accelerate corrosion or rust formation of heaters, boilers, gas fired recirculating air furnaces or heaters, or gas water heaters.

Shelf life: Use within 360 Months

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Limits

<u>Component:</u>	<u>List</u>	<u>Type</u>	<u>Value</u>
1,1,1,2-Tetrafluoroethane	AIHA WEEL	TWA	4,240 mg/m ³ 1,000 ppm

Consult local authorities for recommended exposure limits.

Personal Protection

Eye/Face Protection: Eye protection should not be necessary. For fabrication operations safety glasses (with side shields) are recommended. If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles.

Skin Protection: No precautions other than clean body-covering clothing should be needed.

Hand protection: Use gloves to protect from mechanical injury. Selection of gloves will depend on the task.

Respiratory Protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. When respiratory protection is required for certain operations, including but not limited to saw, router or hot-wire cutting, use an approved air-purifying respirator. In dusty or misty atmospheres, use an approved particulate respirator. The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.

Ingestion: No precautions necessary due to the physical properties of the material.

Engineering Controls

Ventilation: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.



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9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	
Physical State	Board
Color	Blue
Odor	Odorless
pH	Not applicable
Melting Point	90 -130 °C <i>Estimated.</i>
Freezing Point	Not applicable
Boiling Point (760 mmHg)	Not applicable.
Flash Point -Closed Cup	Not applicable
Flammable Limits In Air	Lower: Not applicable Upper: Not applicable
Vapor Pressure	Not applicable
Vapor Density (air = 1)	Not applicable
Specific Gravity (H₂O = 1)	0.027 -0.064 <i>Estimated.</i>
Solubility in water (by weight)	insoluble in water
Partition coefficient, n-octanol/water (log Pow)	No data available for this product. See Section 12 for individual component data.
Autoignition Temperature	354 °C <i>ASTM D1929</i>
Decomposition Temperature	No test data available
Kinematic Viscosity	Not applicable
Liquid Density	Not applicable

10. STABILITY AND REACTIVITY

Reactivity

No dangerous reaction known under conditions of normal use.

Chemical stability

Thermally stable at typical use temperatures.

Possibility of hazardous reactions

Polymerization will not occur.

Conditions to Avoid: Avoid temperatures above 300°C (572°F) Exposure to elevated temperatures can cause product to decompose. Avoid direct sunlight.

Inhibitor: Cristobalite.

Incompatible Materials: Avoid contact with oxidizing materials. Avoid contact with: Aldehydes. Amines. Esters. Liquid fuels. Organic solvents.

Hazardous decomposition products

Does not normally decompose. Evolution of small amounts of hydrogen halides occur when heated over 250°C (482°F). Decomposition products depend upon temperature, air supply and the presence



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of other materials. Decomposition products can include and are not limited to: Aromatic compounds. Aldehydes. Ethylbenzene. Hydrogen halides. Polymer fragments. Styrene. Under high heat, non-flaming conditions, small amounts of aromatic hydrocarbons such as styrene and ethylbenzene are generated

11. TOXICOLOGICAL INFORMATION

Acute Toxicity

Ingestion

As product: Single dose oral LD50 has not been determined.

Dermal

As product: The dermal LD50 has not been determined.

Inhalation

As product: The LC50 has not been determined.

Eye damage/eye irritation

Solid or dust may cause irritation due to mechanical action. Fumes/vapor released during thermal operations such as hot-wire cutting may cause eye irritation.

Skin corrosion/irritation

Essentially nonirritating to skin. Mechanical injury only.

Sensitization Skin

Relevant data not available.

Respiratory

Relevant data not available.

Repeated Dose Toxicity

Additives are encapsulated in the product and are not expected to be released under normal processing conditions or foreseeable emergency.

Chronic Toxicity and Carcinogenicity

Contains component(s) which did not cause cancer in laboratory animals.

Developmental Toxicity

Contains component(s) which did not cause birth defects in animals; other fetal effects occurred only at doses toxic to the mother. The component(s) is/are: 1,1,1,2-Tetrafluoroethane. Testing has indicated that normal handling and cutting are unlikely to result in exposure levels sufficient to cause the listed effects. Contains component(s) which did not cause birth defects or any other fetal effects in lab animals.

Reproductive Toxicity

Contains component(s) which did not interfere with reproduction in animal studies.

Genetic Toxicology

Genetic toxicity studies on tested components were predominantly negative. Animal genetic toxicity studies were predominantly negative.

Component Toxicology - 1,1,1,2-Tetrafluoroethane

Inhalation	LC50, 4 h, rat > 500,000 ppm
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12. ECOLOGICAL INFORMATION

Toxicity

Not expected to be acutely toxic to aquatic organisms.

Persistence and Degradability

Surface photodegradation is expected with exposure to sunlight. No appreciable biodegradation is expected. Based largely or completely on information for the blowing agent: 1,1,1,2-tetrafluoroethane (HFC-134a) remains in the foam and diffuses out slowly, most of it degrading in the troposphere to CO₂ and HF. 1,1,1,2-Tetrafluoroethane (HFC-134a) has a stratospheric ozone depletion potential (ODP) of zero, relative to CFC 12 (ODP=1).

Bioaccumulative potential

Bioaccumulation: No bioconcentration is expected because of the relatively high molecular weight (MW greater than 1000).

Mobility in soil

Mobility in soil: In the terrestrial environment, material is expected to remain in the soil., In the aquatic environment, material is expected to float.

13. DISPOSAL CONSIDERATIONS

DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Landfill. Incinerator or other thermal destruction device.

14. TRANSPORT INFORMATION

TDG Small container

NOT REGULATED

TDG Large container

NOT REGULATED

IMDG

NOT REGULATED

ICAO/IATA

NOT REGULATED



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15. REGULATORY INFORMATION

US. Toxic Substances Control Act

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements under 40 CFR 720.30

CEPA -Domestic Substances List (DSL)

All substances contained in this product are listed on the Canadian Domestic Substances List (DSL) or are not required to be listed.

Hazardous Products Act Information: CPR Compliance

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

Hazardous Products Act Information: WHMIS Classification

This product is not a "Controlled Product" under WHMIS.

16. OTHER INFORMATION

Hazard Rating System

NFPA	Health	Fire	Reactivity
	1	1	0

Revision

Identification Number: 81884 / 1002 / Issue Date 2012.01.09 / Version: 6.0 Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Dow Chemical Canada ULC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.



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(B) Latex Modified Concrete Facing

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name:

Concrete facing for CFI® wall panel

Company Identification:

Tech-Crete Processors Ltd.
2930 13th Avenue SW
Salmon Arm, BC V1E
Contact: 250-832-9705

2. HAZARDS IDENTIFICATION

Emergency Overview

Color: Grey

Physical State: Cured concrete

Odor: Slight cement odor

Hazards of product: Toxic – Harmful by inhalation (Contains crystalline silica)

Concrete in its intact state will not release airborne dust, but dust can be produced during cutting, grinding, drilling, and other machining of the product.

Potential Health Effects

Eye Contact (acute): Concrete dust may cause immediate or delayed irritation or inflammation. Eye exposures require immediate first aid and medical attention. Direct contact can cause irritation before mechanical abrasion.

Skin contact: Cured concrete dust may cause dry skin, discomfort, irritation, severe burns, and dermatitis.

Ingestion: Do not ingest concrete. Small quantities not known to be harmful. Ingestion of large amounts may cause gastrointestinal irritation and blockage.

Inhalation (general): May result, depending on the degree of the exposure, from exposure to dust generated from cutting, grinding, crushing, or drilling hardened concrete.

Inhalation (acute): Breathing dust may cause nose, throat, lung or mucous membrane irritation, including choking. Inhalation of high levels of dust can cause chemical burns to the nose, throat and lungs.

Inhalation (chronic): Risk of injury depends on duration and level of exposure.

Silicosis: This product contains crystalline silica. Prolonged or repeated inhalation of respirable crystalline silica from this product can cause silicosis, and other seriously disabling and fatal diseases.

Carcinogenicity: Concrete is not listed as a carcinogen by IARC or NTP; however, concrete contains trace amounts of crystalline silica and hexavalent chromium which are classified by



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IARC and NTP as known human carcinogens.

Autoimmune Disease: Some studies show that exposure to respirable crystalline silica (without silicosis) or that the disease silicosis may be associated with the increased incidence of severe autoimmune disorders such as scleroderma (thickening of skin), systemic lupus erythematosus, rheumatoid arthritis and diseases affecting the kidneys.

Tuberculosis: Silicosis increases the risk of tuberculosis.

Renal Disease: Some studies show an increased incidence of chronic kidney disease and end-stage renal disease in workers exposed to respirable crystalline silica.

Medical Conditions Aggravated by Exposure: Individuals with lung disease (e. g. bronchitis, emphysema, COPD, pulmonary disease) can be aggravated by exposure to concrete dust.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Components (Chemical Identity / Common Names)	CAS No.	OSHA PEL	ACGIH TLV	MSHA PEL	%
Cement	65997-15-1	15mg/m ³ (Total) 5mg/m ³ (Respirable)	10mg/m ³ (Total)	10mg/m ³ (Total)	10-30%
Limestone (CaCo ₃) (Calcium carbonate, present, if limestone aggregates are used)	1317-653	15 mg/m ³ (Total)	10 mg/m ³ (Total)	10 mg/m ³	0-80%
Crystalline Silica (Quartz) (Concrete aggregates may contain silica)	14808-60-7	30 (%SiO ₂ +2)mg/m ³ (Total Particulate) 10/(%SiO ₂ +2)mg/m ³ (Respirable Particulate)	0.1mg/m ³ (Total) (Respirable quartz)	30 (%SiO ₂ +2)mg/m ³ (Total) 10/(%SiO ₂ +2)mg/m ³ (Respirable)	0.5-80%
Aluminum Oxide (Al ₂ O ₃)	1344-28-1	15mg/m ³ (Total) 5mg/m ³ (Respirable)	10mg/m ³	10mg/m ³	0.1-2%
Amorphous Silica	61790-53-2	80mg/m ³ /(%SiO ₂)	10mg/m ³ (Total) 3mg/m ³ (Respirable)	20mppcf	0.01-3%
Calcium Oxide (CaO)	1305-78-8	5mg/m ³	2mg/m ³	5mg/m ³	0-1%
Iron Oxide (as Fe ₂ O ₃)	1309-37-1	10mg/m ³	10mg/m ³	10mg/m ³	0.1-2%
Latex (Styrene Butadiene Polymer)	Proprietary	N/A	N/A	N/A	<10%
Silicone Antifoamer	N/A	N/A	N/A	N/A	< 1%

4. FIRST-AID MEASURES

Description of first aid measures

Inhalation: Move person to fresh air. Seek medical attention for discomfort or if coughing or other symptoms do not subside.

Skin Contact: Wash with cool water and a pH neutral soap or a mild skin detergent. Seek medical attention for rash, irritation, dermatitis.

Eye contact: Rinse eyes thoroughly with water for at least 15 minutes, including under lids to



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remove all particles. Seek medical attention for abrasions and burns.

Ingestion: Do not induce vomiting. Drink plenty of water and seek medical attention or contact poison control center immediately.

5. FIRE FIGHTING MEASURES

Concrete topping is non combustible, and does not pose a fire hazard. Avoid breathing dust. Use extinguishing media appropriate for the STYROFOAM™ substrate

6. ACCIDENTAL RELEASE MEASURES

Avoid actions that cause the concrete dust to become airborne. Avoid inhalation of concrete dust. Wear protective equipment as described in Section 8

7. HANDLING AND STORAGE

Dry cutting or grinding concrete will release respirable crystalline silica. Use all appropriate measures of dust control or suppression, and use appropriate personal protective equipment. Where possible, wet cutting is recommended to minimize dust and airborne particles.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Personal Protection (during cutting or grinding)

Respiratory Protection: Use NOISH approved respirator that is properly fitted and in good condition.

Skin Protection: Wear protective gloves

Eye Protection: Use ANSI approved safety glasses with shields while cutting.

Other Protective Clothing/Equipment: Possible use of aprons.

Engineering Controls: Use local exhaust or general dilution ventilation or other suppression methods to maintain dust levels below exposure limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance & Odor: hard grey covering with a slight cement odor

Boiling Point: N/A

Specific Gravity: N/A

Vapor Pressure: N/A

% volatile: N/A

Vapor Density: N/A

Evaporation rate: N/A

Flash Point: N/A

Flammable Limits of Air: N/A

Extinguisher Type: water

Unusual Fire & Explosion Hazard: none

10. STABILITY AND REACTIVITY

Stability: Stable

Incompatibility: Strong acids

Hazardous Decomposition: Gases from strong acid degradation



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11. TOXICOLOGICAL INFORMATION

For questions regarding toxicological information refer to contact information in Section 1

12. ECOLOGICAL INFORMATION

For questions regarding ecological information refer to contact information in Section 1

13. DISPOSAL CONSIDERATIONS

Dispose of waste and packaging in compliance with applicable Federal, Provincial, State and Local regulations.

14. TRANSPORT INFORMATION

This product is not classified as a Hazardous Material under U.S. DOT or Canadian TDG regulations.

15. REGULATORY INFORMATION

OSHA/MSHA Hazard Communication: This product is considered by OSHA/MSHA to be a hazardous chemical and should be included in the employer's hazard communication program.

CERCLA/SUPERFUND: This product is not listed as a CERCLA hazardous substance.

EPCRA SARA Title III: This product has been reviewed according to the EPA Hazard Categories promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorizations Act of 1986 and is considered a hazardous chemical and a delayed health hazard.

EPCRA SARA Section 313: This product contains none of the substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR part 372.

WHMIS/ Canadian Domestic and Substances List (DSL): Products containing crystalline silica are classified as D2A, E and are subject to WHMIS requirements.

16. OTHER INFORMATION

The information presented here is based on the information available to us at the time of publication and is believed to be accurate. Since this information may have been obtained in part from independent laboratories or other sources not under our direct supervision, no representation is made that the information is accurate, reliable, complete or representative.

Any party using this product should review for compliance, all laws, rules, or regulations prior to use, including but not limited to Canada and US Federal, Canada Provincial, US State and Local regulations.